TEMPSTA3® Heating and Cooling Products

PAT0

Product Specifications

10 SEER R-22 PACKAGE AIR CONDITIONER, 3 – 5 Ton Single & Three Phase, 208/230-1-60, 208/230-3-60

REFRIGERATION CIRCUIT

- High efficiency compressors standard on all models
- Copper tube/aluminum fin condenser and evaporator coils

EASY TO INSTALL AND SERVICE

- Installs easily on a rooftop or at ground level
- Easy service access from side and rear

BUILT TO LAST

- Cleanable, foil-faced insulation
- Direct Drive PSC Fan motors with internal overload protection
- Pre-painted steel cabinet
- Vertical condenser fan discharge
- Rust-proof base with integral sloping drain



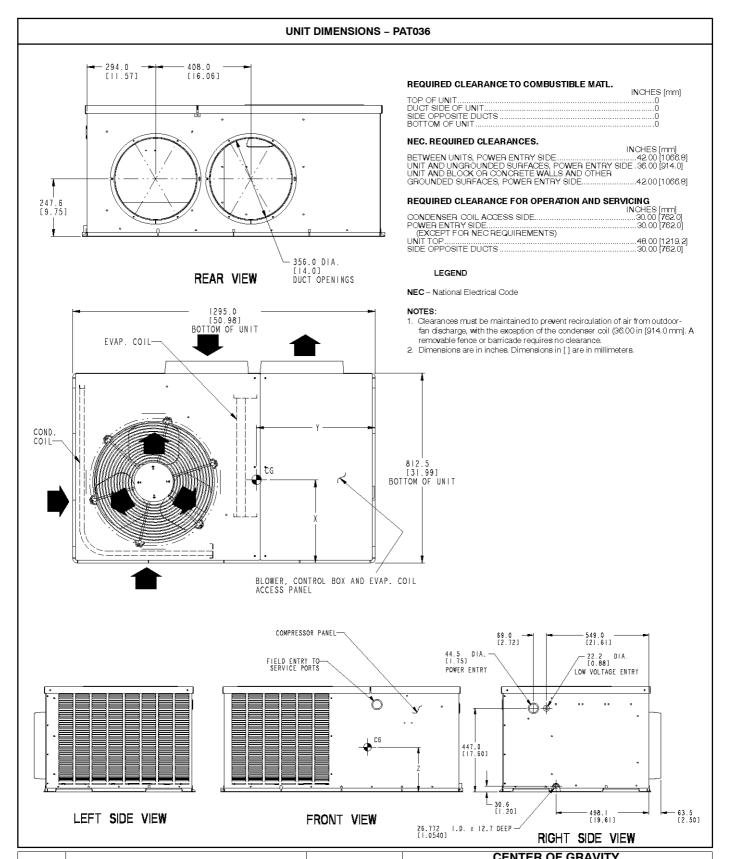


		COOLING		Unit Dimensions	Operating
Model Number	VoltPh-Hz	Nominal Capacity BTU/h	SEER	H x W x D in [mm]	Weight lbs [kg]
PAT036K00A	208/230-1-60	34,200	10.0	23 x 51 x 32 [584 x 1295 x 813]	250 [114]
PAT036H00A	208/230-3-60	34,200	10.0	23 x 51 x 32 [584 x 1295 x 813]	250 [114]
PAT048K00A	208/230-1-60	45,500	10.0	30 x 51 x 32 [762 x 1295 x 813]	310 [140]
PAT048H00A	208/230-3-60	45,500	10.0	30 x 51 x 32 [762 x 1295 x 813]	310 [140]
PAT060K00A	208/230-1-60	58,000	10.0	34 x 51 x 32 [867 x 1295 x 813]	350 [159]
PAT060H00A	208/230-3-60	58,000	10.0	34 x 51 x 32 [867 x 1295 x 813]	350 [159]

	MODEL NUMBER IDENTIFICATION GUIDE											
Product Family	SEER	Nominal Cooling Capacity BTU/h	Voltage	Option Code	Design Code	Eng. Rev. Code						
PAT - Package Air Conditioner	0= 10	36 = 36,000	K = 208/230-1-60	00 = Standard	Α	1						
		48 = 48,000	H = 208/230-3-60									
		60 = 60,000										
Example: PAT	0	36	K	00	Α	1						

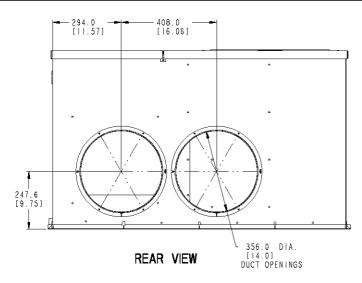
	Physical data								
UNIT SIZE PATO	36	48	60						
OPERATING WEIGHT (lb/kg)	250 / 114	310 / 140	350 / 159						
COMPRESSOR	Reciprocating	Scroll	Reciprocating						
REFRIGERANT (R-22) QUANTITY (lb/kg)	4.2/1.9	5.5/2.5	6.9/3.1						
REFRIGERANT METERING DEVICE	Fixed Orifice								
OUTDOOR FAN									
Nominal CFM	2800	2800	3300						
Diameter (in./mm)	22/559	22/559	22/559						
Motor HP (RPM)	1/8 (825)	1/8 (825)	1/4 (1100)						
OUTDOOR COIL	Сорр	er Tubes, Aluminum Plate	Fins						
RowsFins/in	217	217	217						
Face Area (sq. ft.)	6.2	8.6	10.7						
CONDENSER-FAN TYPE	Propellor								
Condenser Fan Motor CFM	2000	2600	2800						
Nominal RPM	1100	1100	1100						
Motor Hp	1/4	1/4	1/4						
Diameter in. (mm)	20	20	20						
INDOOR COIL	Copper Tubes, Aluminum Plate Fins								
RowsFins/in	315	315	415						
Face Area (sq. ft.)	3.1	4.3	4.9						
INDOOR BLOWER		Direct Drive							
Blower Wheel Size – in. x in. (mm x mm)	10x8 (254x203)	10x9 (254x229)	10x10 (254x254)						
Nominal Airflow (CFM)	1200	1650	1700						
RPM Range	800-1050	1000–1100	950-1100						
Number of Speeds	3	2	3						
Factory Speed Setting	Low	Low	Low						
Motor HP	1/2	3/4	1						
CONNECTING DUCT SIZES	Rou		Square						
Supply Air – in.(mm)	14 (14x14 (356x356)							
Return Air – in. (mm)	14 (,	14x28 (356x711)						
RETURN-AIR FILTERS (in.) Throwaway*	24x24x1	24x30x1	24x30x1						
RETURN-AIR FILTERS (mm) Throwaway*	610x610x25	610x762x25	610x762x25						

^{*}Required filter sizes shown are based on the ARI (Air Conditioning and Refrigeration Institute) rated airflow at a velocity of 300 ft/min for throwaway type or 450 ft/min for high capacity type. Recommended filters are 1–in. thick.



	Model PATO	ELECTRICAL	UNIT W	/EIGHT	inches [mm]				
		CHARACTERISTICS	lbs	kg	X	Υ	Z		
	36	208/230-1-60, 208/230-3-60	250	114	14.0 [356]	20.0 [508]	19.5 [241]		

UNIT DIMENSIONS - PAT048



REQUIRED CLEARANCE TO COMBUSTIBLE MATL.

REQUIRED CLEARANCE TO COMBUSTIBLE MATL.	
	INCHES [mm]
TOP OF UNIT	
DUCT SIDE OF UNIT	
SIDE OPPOSITE DUCTS	
BOTTOM OF UNIT	0

NEC. REQUIRED CLEARANCES.

BETWEEN UNITS, POWER ENTRY SIDE	42.00 [1066.8]
UNIT AND UNGROUNDED SURFACES, POWER ENTRY	SIDE .36.00 [914.0]
UNIT AND BLOCK OR CONCRETE WALLS AND OTHER	
GROUNDED SURFACES, POWER ENTRY SIDE	42.00 [1066.8]

INCHES [mm]

REQUIRED CLEARANCE FOR OPERATION AND SERVICING

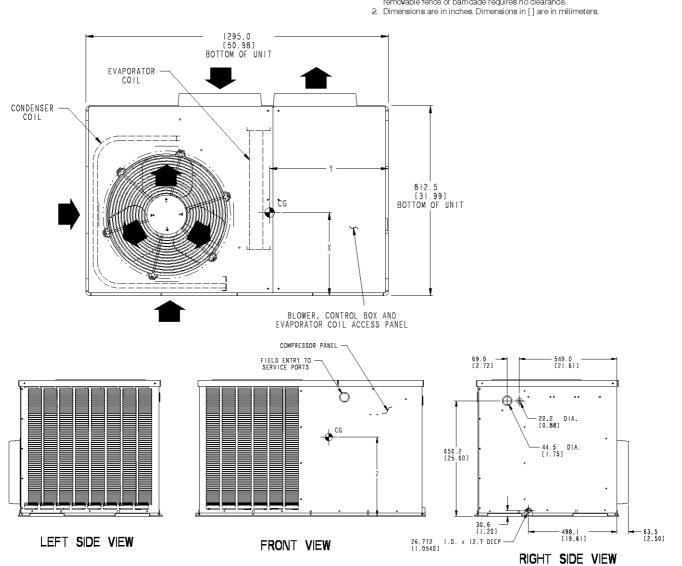
		INCHES [mm]
- 0	ONDENSER COIL ACCESS SIDE	30.00 [762.0]
P	OWER ENTRY SIDE	30.00 [762.0]
	(EXCEPT FOR NEC REQUIREMENTS)	
	NIT TOP	48.00 [1219.2]
SI	DE OPPOSITE DUCTS	

LEGEND

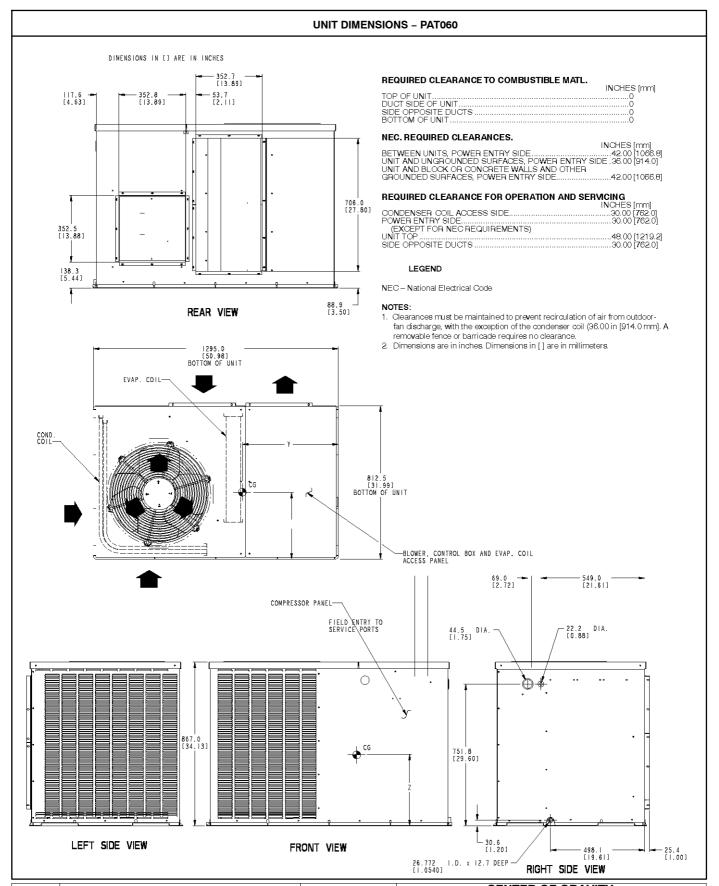
NEC - National Electrical Code

NOTES:

Clearances must be maintained to prevent recirculation of air from outdoor-fan discharge, with the exception of the condenser coil (36.00 in [914.0 mm]. A removable fence or barricade requires no clearance.



Model	Model ELECTRICAL	UNIT W	/EIGHT	inches [mm]				
PAT0	CHARACTERISTICS	lbs	kg	X	Υ	Z		
48	208/230-1-60, 208/230-3-60	310	141	14.0 [356]	20.0 [508]	12 [305]		



Model PAT0	ELECTRICAL	UNIT W	/EIGHT	CENTER OF GRAVITY inches [mm]				
	CHARACTERISTICS	lbs	kg	X	Υ	Z		
60	208/230-1-60, 208/230-3-60	350	159	14.0 [356]	20.0 [508]	14.0 [356]		

Cooling capacities

	PAT036													
EVAD	ODATOR	AID					CONDE	NSER AIR 1	TEMPERA	TURE (F)				
EVAPORATOR AIR			85			95			105			115		
		F	Capac	ity MBtuh	Comp	Capac	ity MBtuh	Comp	Capacity MBtuh		Comp	Capac	ity MBtuh	Comp
Cfm	BF	Ewb	Total	Sensible	kw	Total	Sensible	kw	Total	Sensible	kw	Total	Sensible	kw
		72	38.8	18.9	3.65	36.9	18.2	3.83	34.9	17.6	4.02	32.8	17.0	4.20
1050	0.08	67	35.7	24.5	3.53	33.7	23.8	3.71	31.7	23.0	3.88	29.7	22.4	4.05
		62	32.3	29.6	3.42	30.5	28.7	3.59	28.6	27.7	3.75	26.8	26.7	3.91
		72	39.6	19.7	3.74	37.5	19.1	3.92	35.5	18.6	4.11	33.0	17.7	4.27
1200	0.10	67	36.2	26.0	3.61	34.2	25.3	3.79	32.1	24.5	3.96	30.1	23.8	4.14
		62	33.0	31.5	31.5	31.1	30.5	3.67	29.3	29.3	3.84	27.7	27.7	4.03
		72	39.7	20.3	3.80	37.8	19.9	3.99	35.6	19.1	4.17	33.4	18.5	4.36
1350	0.11	67	36.8	27.6	3.70	34.6	26.7	3.87	32.5	25.9	4.03	30.4	25.2	4.21
		62	33.5	33.2	3.59	31.8	31.8	3.76	30.2	30.2	3.94	28.5	28.5	4.13

							PAT04	8											
ΕVΛ		ΛID					CONDE	NSER AIR	TEMPERA	TURE (F)									
EVAPORATOR AIR		1 AIN		85			95			105			115						
		F	Capac	ity MBtuh	Comp	Capac	ity MBtuh	Comp	Capac	ity MBtuh	Comp	Capac	ity MBtuh	Comp					
Cfm	BF	Ewb	Total	Sensible	kw	Total	Sensible	kw	Total	Sensible	kw	Total	Sensible	kw					
		72	45.0	20.7	4.42	46.7	22.8	4.88	45.5	23.1	5.23	42.6	22.3	5.48					
1400	1400 0.06	67	43.8	29.4	4.41	43.6	30.8	4.77	41.1	30.1	5.03	38.1	29.2	5.26					
		62	41.7	37.8	4.34	39.6	37.4	4.60	37.1	36.4	4.85	34.6	34.6	5.09					
		72	43.2	19.8	4.42	45.9	22.1	4.89	45.8	23.9	5.33	42.9	23.4	5.59					
1600	0.07	67	42.2	28.4	4.42	45.5	32.1	4.86	41.5	32.0	5.14	38.5	31.2	5.38					
		62	41.5	38.9	4.42	40.1	39.5	4.72	38.0	38.0	4.98	35.7	35.7	5.25					
							72	41.5	19.8	4.44	43.6	21.4	4.90	45.1	24.1	5.38	43.2	24.4	5.70
1800	0.08	67	40.7	27.6	4.43	42.7	32.1	3.90	41.7	33.7	5.25	38.7	33.0	5.49					
		62	40.1	37.4	4.44	40.5	40.4	4.83	38.9	38.8	5.12	36.7	36.6	5.39					

							PAT06	0							
EVAD	ODATOR	AID				CONDENSER AIR TEMPERATURE (F)									
EVAPORATOR AIR		1 AIN		85			95			105			115		
Cfm		F	Capac	ity MBtuh	Comp	Capac	ity MBtuh	Comp	Capac	ity MBtuh	Comp	Capac	ity MBtuh	Comp	
	BF	Ewb	Total	Sensible	kw	Total	Sensible	kw .	Total	Sensible	kw	Total	Sensible	kw .	
1750 0.		72	65.5	30.8	6.22	65.0	31.4	6.78	61.7	30.4	7.22	57.9	29.2	7.60	
	0.06	67	62.2	41.7	6.16	58.6	40.5	6.55	55.3	39.0	6.87	51.7	37.8	7.27	
		62	54.5	48.2	5.80	52.4	47.8	6.21	49.5	46.9	6.60	46.3	45.6	6.97	
		72	63.4	30.3	6.23	65.3	32.4	6.90	62.5	32.0	7.38	58.5	30.5	7.75	
2000	0.07	67	63.0	44.1	6.30	59.0	43.2	6.72	55.7	41.2	7.01	52.5	40.4	7.43	
		62	52.8	47.4	5.82	53.0	50.7	6.35	50.4	49.8	6.76	47.7	47.6	7.17	
	0.08		72	61.2	29.2	6.23	64.3	32.5	6.95	62.9	33.2	7.51	58.9	31.8	7.88
2250		67	63.7	46.5	6.43	60.3	45.7	6.86	56.0	43.2	7.14	52.8	42.9	7.57	
		62	50.8	46.1	5.84	53.1	52.3	6.47	51.4	51.3	6.93	49.0	49.0	7.37	

LEGEND

BF — Bypass Factor
Ewb — Entering Wet—Bulb
kW — Total Unit Power Input
SHC — Sensible Heat Capacity (1000 Btuh)
TC — Total Capacity (1000 Btuh) (net)

1. Direct interpolation is permissible. Do not extrapolate.

2. The following formulas may be used:

Sensible capacity (Btuh) $^{t}ldb = ^{t}edb -$

1.10 x cfm

Wet-bulb temperature corresponding to enthalpy air leaving evaporator coil (hlwb)

total capacity (Btuh) h lwb = h ewb -4.5 x cfm

Where: hewb = Enthalpy of air entering evaporator coil3. The SHC is based on 80° Where "ew" is Entitling of air entering evaporator coils. The SHC F (26.7°C) edb temperature of air entering indoor coil. Below 80° F (26.7°C) edb, subtract (corr factor x cfm) from SHC. Above 80° F (26.7°C) edb, add (corr factor x cfm) to SHC. Correction Factor = $1.10 \times (1 - BF) \times (edb - 80)$.

Wet Coil Pressure Drop							
UNIT PATO	AIRFLOW (CFM)	PRESSURE DROP (IN. WG)					
	1000	0.07					
36	1200	0.09					
36	1400	0.11					
	1600	0.12					
	1400	0.07					
48	1600	0.08					
	1800	0.09					
	1700	0.07					
60	1800	0.08					
00	2100	0.09					
	2300	0.10					

Filter Pressure Drop											
	CFM										
	1000	1100	1200	1300	1400	1500	1600				
FILTER SIZE	Pressure Drop (inches water column)										
24 x 24 x 1 0.09 0.09			0.10	0.11	0.12	0.14	0.15				
24 x 30 x 1	_	_	_	0.08	0.09	0.10	0.11				
		CFM									
	1700	1800	1900	2000	2100	2200	2300				
FILTER SIZE	Pressure Drop (inches water column)										
24 x 24 x 1	24 x 1 — —		_			_	_				
24 x 30 x 1	0.12	0.13	0.14	0.15	0.16	0.17	0.18				

Dry Coil Air Delivery* Horizontal Discharge (Deduct 10% for 208 Volt Operation)											
Unit	Motor	Air	External Static Pressure (in. wg)								
PAT0	Speed	Delivery	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9
	Low	Watts	450	435	420	400	380	335	326	311	-
		Cfm	1231	1218	1204	1120	1008	950	863	751	-
36	Med	Watts	470	450	445	410	388	359	338	321	-
36		Cfm	1302	1264	1205	1163	1081	940	873	783	-
	High	Watts	660	635	610	575	540	505	485	460	-
		Cfm	1700	1660	1581	1450	1297	1190	1095	999	-
	Low	Watts	-	-	801	760	730	688	650	600	570
48		Cfm	-	-	1898	1841	1757	1682	1564	1429	1365
40	High	Watts	-	-	870	842	818	782	696	632	628
		Cfm	-	-	2000	1903	1799	1718	1625	1446	1333
	Low	Watts	890	850	810	790	735	680	580	480	422
		Cfm	1834	1820	1791	1762	1703	1640	1415	1159	950
60	Med	Watts	1040	1018	1000	950	890	835	790	650	580
		Cfm	2230	2102	2025	1960	1901	1855	1752	1468	1121
	∐iah	Watts	1073	1038	1001	958	896	840	800	691	575
	High	Cfm	2230	2202	2160	2122	2052	1926	1791	1588	1202

^{*} Air delivery values are based on operating voltage of 230 v, dry coil, without filter or electric heater. Deduct wet coil, filter and electric heater pressure drops

Dashes indicate portions of the table that are beyond the blower motor capacity or are not recommended.

Do not operate the unit at a cooling airflow that is less than 350 cfm for each 12,000 Btuh of rated cooling capacity. Evaporator coil frosting may occur at airflows below this point.

Electrical Data											
UNIT		VOLTAGE RANGE		COMPRESSOR		OFM	IFM	POWER SUPPLY		DISCONNECT SIZE	
PAT0	V-Ph-Hz	Min	Max	RLA	LRA	FLA	FLA	MCA	MOCP	FLA	LRA
36	208/230-1-60	187	254	16.0	82	1.5	2.8	24.3	40	23/23	96
	208/230-3-60	187	254	10.6	78	1.5	2.8	17.6	25	15/15	74
40	208/230-1-60	187	254	20.4	137	1.5	3.2	30.4	50	31/31	121
48	208/230-3-60	187	254	13.9	83	1.5	3.2	22.1	30	21/21	87
60	208/230-1-60	207	254	28.8	147	1.5	5.8	43.3	60	41	164
	208/230-3-60	187	254	19.7	114	1.5	5.8	31.9	40	27/27	131

LEGEND

FLA — Full Load Amps

HACR — Heating, Air Conditioning and Refrigeration

IFM — Indoor-Fan Motor
LRA — Locked Rotor Amps
MCA — Minimum Circuit Amps

MOCP — Maximum Overcurrent Protection

(fuses or HACR-type circuit breaker)

NEC — National Electrical Code
OFM — Outdoor-Fan Motor
RLA — Rated Load Amps
UL — Underwriters Laboratories

NOTES:

- In compliance with NEC requirements for multimotor and combination load equipment (refer to NEC Articles 430 and 440), the overcurrent protective device for the unit shall be fuse or HACR breaker. The UL, Canada, units may be fuse or circuit breaker.
- Unbalanced 3-Phase supply Voltage
 Never operate a motor where a phase imbalance in supply
 voltage is greater than 2%. Use the following formula to
 determine the percent of voltage imbalance.
 - % Voltage imbalance
 - = 100 x max voltage deviation from average voltage average voltage

EXAMPLE: Supply voltage is 460-3-60.



AB = 452 v BC = 464 v AC = 455 v

Average Voltage =
$$\frac{452 + 464 + 455}{3}$$

= $\frac{1371}{3}$
= 457

Determine maximum deviation from average voltage.

(AB) 457 - 452 = 5 v (BC) 464 - 457 = 7 v (AC) 457 - 455 = 2 v

Maximum deviation is 7 v.

Determine percent of voltage imbalance.

% Voltage Imbalance = 100 x $\frac{7}{457}$

= 1.53%

This amount of phase imbalance is satisfactory as it is below the maximum allowable 2%.

IMPORTANT: If the supply voltage phase imbalance is more than 2%, contact your local electric utility company immediately.



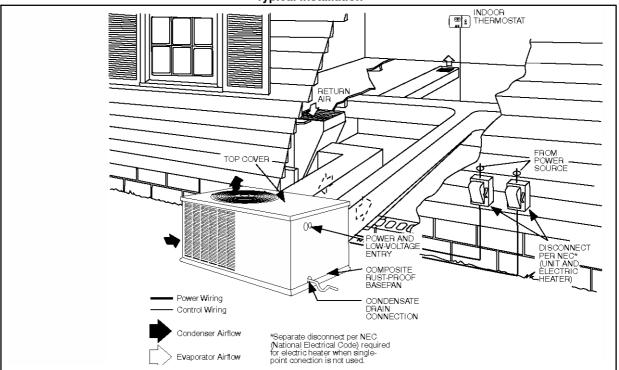
Operating sequence

COOLING

NOTE: With the FAN switch in the ON position, 24 v is supplied to the time-delay relay (TDR) through the G terminal on the thermostat. This voltage energizes the coil of the relay, closing the normally-open set of contacts which provide continuous power to the indoor (evaporator) fan motor (IFM). Moving the FAN switch back to the AUTO position (providing there is not a call for cooling) de-energizes the TDR (when applicable) which de-energizes the IFM after a 30-second delay. The FAN switch in AUTO position cycles upon a call for cooling.

On a call for cooling, 24 v is supplied to the compressor contactor (C) and TDR simultaneously through the Y and G terminals of the thermostat, respectively. On units with a compressor TDR, there is a built-in, 5-minute 45 seconds delay between compressor starts. Energizing the contactor closes the normally-open set of contacts supplying power to both the compressor and outdoor (condenser) fan motor (OFM). Energizing the TDR closes the normally-open set of contacts providing power to the IFM. On the loss of the call for cooling, 24 v is removed from both the Y and G terminals of the thermostat (providing the FAN switch is in the AUTO position), de–energizing both the compressor and TDR and opening both the contacts supplying power to compressor/OFM. IFM has a 30-second delay.

Typical Installation



Engineers' Specification Guide

GENERAL: Furnish and install outdoor package, electrically controlled, air conditioner utilizing a reciprocating compressor for cooling duty. Unit shall discharge supply air horizontally or vertically as shown on contract drawings.

Nominal unit electrical characteristics shall be ______ v, _____ ph, 60 Hz. The unit shall be capable of satisfactory operation within voltage limits of _____ v to _____ v. Unit power wiring shall enter unit cabinet at a single location. Separate power supply shall not be required for electric heat.

COOLING CAPACITY: Total cooling capacity of the unit shall be _____ Btuh or greater, and sensible capacity shall be _____ Btuh or greater at conditions of _____ cfm indoor air entering unit at _____ °F dry bulb, ____ °F wet bulb and outdoor entering air of ____ °F dry bulb. Total design conditions shall be a minimum of ____ Btuh/Watt. The unit shall be capable of cooling operation down to 40° F as shipped from the factory.

CABINET: Unit cabinet shall be constructed of phosphated, bonderized, zinc-coated, prepainted steel. Basepan shall be made of a single-piece non-corrosive, composite material.

Evaporator-fan compartment interior cabinet surfaces shall be insulated with a minimum 1/2-in. thick, flexible fiberglass insulation, coated on the air side with aluminum foil.

Cabinet panels shall be easily removable for servicing.

Outdoor coil shall be protected by metal louvered panels.

COMPRESSOR: Compressor shall be fully hermetic type with external vibration isolation.

CONDENSER SECTION: Condenser fan shall be of the direct-driven propeller type with aluminum blades, riveted to corrosion-resistant steel spiders, and shall be dynamically balanced and discharge air horizontally or vertically upwards.

Condenser coils shall have aluminum-plate fins mechanically bonded to seamless copper tubes with all joints brazed.

Tube sheet openings shall be belled to prevent tube wear.

EVAPORATOR SECTION: Fan shall be 2 or 3-speed with direct drive motor as shown on the equipment drawings.

Fan wheel shall be made from steel, be double-inlet type with forward-curved blades with a corrosion-resistant finish and dynamically balanced.

Evaporator coils shall have aluminum-plate fins mechanically bonded to seamless copper tubes with all joints brazed.

Tube sheet openings shall be belled to prevent tube wear.

MOTORS: Compressor motors shall be of the refrigerant-cooled type with line break thermal and current overload protection.

All fan motors shall have permanently lubricated bearings, and inherent automatic reset thermal overload protection.

Condenser fan motor shall be open drip-proof.

REFRIGERANT SYSTEM: Refrigerant system shall include fixed orifice metering system.

CONTROLS: Unit shall be complete with self-contained low-voltage control circuit.

APPROVALS: Unit shall be UL listed as a total package for safety requirements. All wiring shall be in accordance with NEC.

Unit shall be rated in accordance with ARI Standards 210/240.

Cabinet insulation shall conform to ASHRAE No. 62P.

Insulation and adhesive shall meet NFPA 90A requirements for flame spread and smoke generation.

Unit shall have a sloped drain pan that conforms to ASHRAE Standard 62-89.