

GENERAL KNOCKDOWN CURB ASSEMBLY INSTRUCTIONS

1/4" FLAT WASHER

1/4" - 20 X 5/8" HEX CAP SCREW
(HEAD OF BOLT ON OUTSIDE OF CURB)

1/4" FLAT WASHER

1/4"-20 KEPS NUT ZINC PLATED

DETAIL C
SCALE 1 : 5

DETAIL B
SCALE 1 : 5

PERIMETER

PANELS WHEN
REQUIRED

WOOD NAILER
PRE-ASSEMBLED

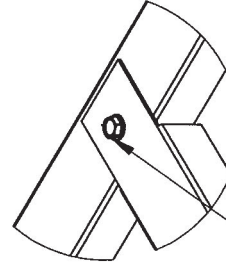
DUCT SUPPORTS

#10 X 1/2" HEX WASHER
(SELF DRILL) ZINC PLATED

DETAIL D
SCALE 1 : 3

CURB ASSEMBLY INSTRUCTIONS:

1. ASSEMBLE THE FOUR PERIMETER PIECES WITH FASTENERS AS SHOWN. (DO NOT TIGHTEN YET)
2. PLACE CURB IN POSITION AND LEVEL ALL FOUR SIDES ENSURING CORNERS ARE FLUSH.
3. TIGHTEN 1/4" BOLTS TO 40 IN-LBS FOR ASTM A307 BOLTS (SUPPLIED).
4. ASSEMBLE PANELS/DUCT SUPPORTS TO DIMENSIONS ON PRODUCT SPECIFIC SUBMITTAL.
5. FASTEN PANELS/DUCT SUPPORTS TO CURB PERIMETER WITH SUPPLIED #10 TEK SCREWS TIGHTENED UNTIL SECURE.
6. APPLY SUPPLIED GASKETING TO CURB PERIMETER AND AROUND SUPPLY AND RETURN OPENINGS ENSURING TO COVER TEK SCREWS.
7. MOUNT ROOF CURB TO ROOF STRUCTURE PER LOCAL CODES.
8. SET THE UNIT USING UNIT MANUFACTURER INSTRUCTIONS.



		PL-SPEC-40
UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHOWN ARE IN INCHES (MILLIMETERS) AND DECIMALS THEREOF. UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE TO FACE UNLESS OTHERWISE SPECIFIED. DIMENSIONS TO CENTERLINE ARE INDICATED BY A CENTERLINE. DIMENSIONS TO SURFACE ARE INDICATED BY A SURFACE LINE. DIMENSIONS TO EDGE ARE INDICATED BY AN EDGE LINE. DIMENSIONS TO CORNER ARE INDICATED BY A CORNER LINE. DIMENSIONS TO CENTER OF HOLE ARE INDICATED BY A HOLE CENTER LINE. DIMENSIONS TO CENTER OF HOLE ARE INDICATED BY A HOLE CENTER LINE. DIMENSIONS TO CENTER OF HOLE ARE INDICATED BY A HOLE CENTER LINE.	CHECK LIST DATE Drawn by: SCW 8/22/17	
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