

Air Handling Systems

Microlite® Standard Duct Wrap

Fiber Glass Duct Wrap Insulation

Description

Microlite Standard Duct Wrap is a lightweight, highly resilient, blanket-type thermal and acoustical insulation made from flame-attenuated glass fibers bonded with a thermosetting phenolic resin.

For information regarding Formaldehyde-free[™] Microlite[®] XG[™] fiber glass duct wrap insulation, see AHS-331.

Available Forms

Microlite and R-Series Microlite insulations are available in a variety of densities, thicknesses, widths and roll lengths. All R-Series Microlite Standard Duct Wrap is manufactured with a nominal density of 0.6 lb/ft³ (10 kg/m³). Duct wrap can be supplied plain or with white Class 1 vinyl. All facings are supplied with a single 2" (51 mm) stapling tab.

Facing Information

Class I Vinyl (White)

Meets NFPA 90A and 90B. UL classified. Permeance: 1.3 perms*

*Per ASTM E96, Procedure A for facing materials prior to lamination. After lamination, permeance values may be higher.

General Properties

Operating temperature (max.) – ASTM C411
Unfaced 350°F (177°C)
Faced 250°F (121°C)
Water vapor sorption – ASTM C1104
Corrosivity with steel – ASTM C665
Does not accelerate
Fungi resistance – ASTM C1338
Does not breed or promote

Thermal Conductivity (ASTM C518)

	k*		k		
	Compressed Thickness		Labeled Thickness		
Type	$Btu\bullet in/(hr\bullet ft^2\bullet \circ F)$	W/m•°C	Btu•in/(hr•ft²•°F)	W/m•°C	
75	0.27	0.039	0.29	0.042	
100	0.25	0.036	0.27	0.039	
150	0.24	0.035	0.25	0.036	
R-Series	s 0.29	0.042	0.31	0.045	

Conductivity at 75°F (24°C) mean temperature.



Surface Burning Characteristics

Microlite Standard Duct Wrap meets the Surface Burning Characteristics and Limited Combustibility of the following standards:

Maximum Flame Spread Index

Maximum Smoke Developed Index

25

Standard/Test Method

- ASTM E84
- UL 723
- NFPA 255
- NFPA 90A and NFPA 90B
- UL Guide No. 40 U8.3. Card R3711
- CAN/ULC S102-1188

UL labels supplied on packages when requested on order.

Specification Compliance

ASTM C1290 ASTM C553* *To 350°F (177°C) unfaced; 250°F (121°C) faced.	Type I and Type II Unfaced, Type I and Type II
ASTM C1139**	Type I and Type II [†]

**Replaces MIL-I-22023D.

[†]Type I to 350°F (177°C) unfaced; Type II to 250°F (121°C) faced.



^{*}Tested with material thickness compressed 25%.

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Application Recommendations

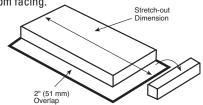
The R-value will vary depending upon how much the insulation is compressed during installation. To obtain the published, installed R-values, the insulation stretch-out should be determined using the following table.

Duct Wrap Stretch-Outs

		Install	ed				
Labeled		Compi	Compressed				
Thickness		Thickr	Thickness			Rect-	
in	mm	in	mm	Round	Square	angular	
1	25	0.75	19	P + 7.0"	P + 6.0"	P + 5.0"	
1½	38	1.125	29	P + 9.5"	P + 8.0"	P + 7.0"	
2	51	1.50	38	P + 12.0"	P + 10.0"	P + 8.0"	
2 1/3	58	1.75	44	P + 13.0"	P + 11.0"	P + 8.5"	
21/2	64	1.875	48	P + 14.5"	P + 12.5"	P + 9.5"	
3	76	2.25	57	P + 17.0"	P + 14.5"	P + 11.5"	

Stretch-outs include 2" (51 mm) for overlap. P = perimeter of duct to be insulated.

Prepare overlap by removing approximately 2" (51 mm) of insulation from facing.



Before applying duct wrap, sheet metal duct shall be clean, dry and tightly sealed at all joints and seams.

Wrap insulation around duct with facing to the outside so the 2" (51 mm) flap completely overlaps facing and insulation at the other end of stretch-out. Insulation shall be snugly butted.

Secure seams with outward clinching staples placed approximately 6" (152 mm) on centers. If required, seal seam with pressure-sensitive tape designed for use with duct insulation. Insulation on the underside of ducts spanning 24" (610 mm) or greater shall be secured with mechanical fasteners and speed clips spaced approximately 18" (457 mm) on centers. Fasteners should be cut off flush after the speed clips are installed, and when required, sealed with the same tape as specified above.

Adjacent sections of duct wrap insulation shall be snugly butted with the circumferential 2" (51 mm) tape flap overlapping and secured as recommended for the longitudinal seam. When a vapor seal is required, two coats of vapor retarder mastic reinforced with one layer of 4" (102 mm) wide, open-weave glass fabric may be used in lieu of pressure-sensitive tape.

Unfaced Microlite Duct Wrap should be installed with a minimum 2" (51 mm) overlap, and secured with a wire or banding system.

Unfaced Flame-Attenuated Duct Wrap

	Thickness	Width	Length	R-values (hr•ft²•°F)/Btu	
Type	in	in	ft	Out of Package	Installed
R	1	36	150	3.3	2.7
	1	48	150	3.3	2.7
	1	72	150	3.3	2.7
	1	90	150	3.3	2.7
	1	94	150	3.3	2.7
	1½	48	100	5.0	4.0
	2	48	100	6.7	5.4
	3	48	50	10.0	8.0
75	1	48	100	3.6	2.9
	11/2	48	100	5.3	4.3
	2	48	50	7.1	5.8
	3	48	50	10.7	8.7
100	1	48	100	3.8	3.0
	2	48	50	7.7	6.0
150	1	48	100	4.2	3.3
	1½	48	50	6.3	4.9
Vinyl [Ouct Wrap				
R-S*	1½	48	100	4.8	3.9
	2	48	75	6.5	5.2
	21/2	48	50	8.1	6.5

^{*}R-Series (Type R-S) Microlite Standard Duct Wrap.

Note: Not all products are stock items. Minimum order quantities may apply. Please contact your JM representative for information.

Guide Specifications

Insulation for Metal Ducts. All ducts shall be insulated on the outside with flexible fiber glass blanket. Microlite® (R-Series Microlite®) fiber glass duct wrap insulation with a minimum installed R-value** of______, and a Type†______ facing. Insulation shall be furnished with a factory-applied facing with a composite UL rating of 25/50.

Johns Manville

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P.O. Box 5108 Denver, CO 80217 (800) 368-4431 Fax: (303) 978-4661 The physical and chemical properties of Microlite® Standard Duct Wrap Products listed herein represent typical, average values obtained in accordance with accepted test methods and are subject to normal manufacturing variations. They are supplied as a technical service and are subject to change without notice. Numerical flame spread and smoke developed ratings are not intended to reflect hazards presented by these or any other materials under actual fire conditions. Check with the Regional Sales Office nearest you to assure current information. All Johns Manville products are sold subject to Johns Manville's standard Terms and Conditions, including Limited Warranty and Limitation of Remedy. For a copy of the Johns Manville standard Terms and Conditions, Limited Warranty and Limitation of Remedy, and information on other Johns Manville thermal insulation and systems, call (800) 654-3103.

^{**}The minimum insulation installed R-value should be determined in accordance to the duct operating and ambient conditions.

¹Available facing materials: vinyl with a permeance of 1.3 or less.