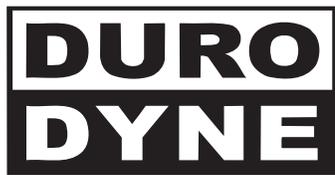


SUBMITTAL RECORD _____
 JOB _____
 LOCATION _____
 SUBMITTED TO _____
 SUBMITTAL PREPARED BY _____
 APPROVED BY _____
 DATE _____



Specification Form Pro Point Screws



DESCRIPTION

Several common methods such as rivets, screws, and spot welding are used to fasten materials to ductwork. Three types of screws are most often used. The first is self-tapping only and requires a hole to be drilled before the screw can be utilized. The others are both self-tapping but also create their own holes. Self-piercing screws have very sharp points which act much like a scratch awl in making a small opening in the steel for the threads to engage and work the sheet metal into a coned threaded hole. These work well for light gage steel. Self-drilling screws have an integral drill point which creates a large hole for tapping. This allows the screws to be used on heavy gages of steel. The maximum total thickness of steel that the self-drilling screw can be used with is determined by the drill point.

SUGGESTED SPECIFICATIONS

Self-drilling and tapping screws shall meet or exceed Industrial Fasteners Institute standard IFI-113 and shall be code _____ size _____ as supplied by Duro Dyne Corporation.

SCREW FEATURES

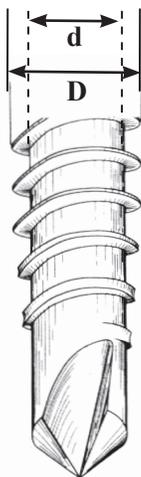
- Conformance - Meets or exceeds IFI-113 (Revised: August 1, 2007) specifications for Type BSD screws
- Material - Cold heading quality steel wire
- Corrosion Resistance - Zinc plated
- Hardness - Case hardened to Rockwell C52 - 58
- Head Configuration - Hexagonal unslotted

ORDERING INFORMATION - PRO POINT SCREWS

ITEM SIZE	DRIVER SIZE	DRILL PT. SIZE	MAX. DRILL CAPABILITY DEC.	HUNDRED PACK (PPC) ITEM#	FIVE HUNDRED PACK (PPF) ITEM#	THOUSAND PACK (PPT) ITEM#	BUCKET PACK (PPP)		BULK PACK (PPB)	
							ITEM#	QTY.	ITEM#	QTY.
8 x 1/2	1/4	2	.100 in	14177	14340	14185	15159	5M	15127	10M
8 x 5/8	1/4	2	.100 in	14178	14341	14186	15160	5M	15128	10M
8 x 3/4	1/4	2	.100 in	14179	14342	14187	15161	4M	15129	10M
8 x 1	1/4	2	.100 in	14194	14195	14196	15165	3M	15174	5M
10 x 1/2	5/16	3	.110 in	14180	14343	14188	15162	4M	15130	8M
10 x 5/8	5/16	3	.175 in	14181	14344	14189	15163	3M	15131	5M
10 x 3/4	5/16	3	.175 in	14182	14345	14190	15164	3M	15132	5M
10 x 1	5/16	3	.175 in	14183	14346	14191	15166	3M	15133	5M
12 x 3/4	5/16	3	.210 in	14184	14347	14192	15175	3M	15134	5M

ORDERING INFORMATION - HIGH HEAD PRO POINT SCREWS

ITEM SIZE	DRIVER SIZE	DRILL PT. SIZE	MAX. DRILL CAPABILITY DEC.	HUNDRED PACK (PPC) ITEM#	THOUSAND PACK (PPT) ITEM#	BULK PACK (PPB)	
						ITEM#	QTY.
8 x 3/4	1/4	2	.100 in	14207	14209	15210	10M
10 x 3/4	5/16	3	.175 in	14208	14210	15196	5M



DIMENSIONS AND TORSIONAL SPECIFICATIONS FOR SELF-DRILLING TAPPING SCREWS							
Size or Nominal Screw Diameter	Threads per Inch	D		d		Minimum Torsional Strength (lb. in.)	
		Major Diameter		Minor Diameter			
		Max	Min	Max	Min		
4	0.1120	24	0.114	0.110	0.086	0.082	14
6	0.1380	20	0.139	0.135	0.104	0.099	24
8	0.1640	18	0.166	0.161	0.122	0.116	42
10	0.1900	16	0.189	0.183	0.141	0.135	61
12	0.2160	14	0.215	0.209	0.164	0.157	92
1/4	0.2500	14	0.246	0.240	0.192	0.185	150

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