

D U C T M A T E

Quick-Stick HS



Solvent-Based Spray Adhesive

Fast-Tacking Duct Liner Adhesive

- Non-Flammable wet and dry
- Quick set up time
- Strong permanent bond
- Qualifies for LEED® EQ 4.1 credit
- High solids
- Easy application
- Great coverage



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Solvent-Based Spray Adhesive

DESCRIPTION

QUICK-STICK HS is a non-flammable, pressure-sensitive duct liner adhesive with extremely quick tack. QUICK-STICK HS is available in 12 lbs, 40 lbs, and 375 lbs pressurized cylinders. Its high solids content and easy application provides excellent coverage with virtually no waste. QUICK-STICK HS's non-flammability makes it the right choice for duct liner operations that include spot welders.

SPECIAL CHARACTERISTICS

- Extremely quick tack
- Non-flammable
- Pressure sensitive
- High solids content
- Easy application
- Strong permanent bond
- Exceptional coverage
- Qualifies for LEED® EQ 4.1 credit

PACKAGING INFORMATION

Part No.	Description	Qty/Weights
QUICKSTICKHS12	12 lbs	1 EA @ 12 lbs
QUICKSTICKHS40	40 lbs	1 EA @ 40 lbs
QUICKSTICKHS375	375 lbs	1 EA @ 375 lbs
QSH6	Quick-Stick 6' Hose	1 EA @ 1 lb
QSH12	Quick-Stick 12' Hose	1 EA @ 1 lb
QSH18	Quick-Stick 18' Hose	1 EA @ 2 lbs
QSSG	Quick-Stick Spray Gun	1 EA @ 1 lb

LIMITED PRODUCT WARRANTY

Ductmate warrants that Quick-Stick HS, when properly installed and maintained, will be free from defects in material and workmanship, and will comply with all written specifications made by Ductmate at the time of sale. Ductmate's warranty shall run for a period of one year from the date of manufacture.

Warranty Limitation

The warranty stated above is in lieu of all other warranties, express or implied, including but not limited to the implied warranties of MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. Although Ductmate may have suggested the product, or provided written or oral advice to the Purchaser, it is the Purchaser's responsibility to test and determine the suitability of Quick-Stick HS for the intended use and purpose, and Purchaser and/or its customer assumes all risk and liability whatsoever regarding such suitability.

Limitation of Liability

In the event of a breach of the above warranty, Ductmate's sole obligation, and Purchaser's sole and exclusive remedy, shall be, at Ductmate's option, repair or replacement of any defective products, or refund of an applicable portion of the purchase price. Ductmate shall have no liability for costs of removal or reinstallation of the product. The Purchaser agrees that no other remedy, including but not limited to loss of profits, loss sales, injury to person or property, or any other special, incidental or consequential damages, shall be available to the Purchaser for any claim arising out of this Agreement, regardless of whether such claim is made in contract or in tort, including strict liability in tort. In no event will Ductmate be obligated to pay damages to the Purchaser in any amount exceeding the purchase price that the Purchaser paid to Ductmate for the allegedly defective product.

BASIC USE

QUICK-STICK HS is designed to apply insulation or other materials to smooth nonporous surfaces.

TECHNICAL INFORMATION

BASE:	Solvent
SOLVENT:	Methylene Chloride
COLOR:	Green
SOLIDS:	32-34%
APPLICATION TEMPERATURE:	60° - 90°F
FLAMMABILITY:	Non-Flammable wet and dry
COVERAGE:	375 lb. 37,500 sq. ft. - 43,125 sq. ft. 40 lb. 4,000 sq. ft. - 4,600 sq. ft. 12 lb. 1,200 sq. ft. - 1385 sq. ft.
BONDING TIME:	3 to 5 minutes
LIQUID SPECIFIC GRAVITY:	1.19 +/- 0.02
SHEAR ADHESION:	>100 psi
SHEAR ADHESION FAILURE TEMP:	200° F
SHELF LIFE:	1 year

APPLICATION

Apply using Ductmate approved spray hoses, and gun to smooth nonporous surfaces. Surfaces should be free from all dirt, oil, and grease.

DIRECTIONS

1. Insure that surfaces are dry and free from dirt, grease, oils and any other solvents. Try gun on a test surface to make sure adhesive is flowing.
2. Hold spray gun 8-10 inches from surface to be sprayed.
3. Avoid buildup of adhesive or bubbles. Edges of spray pattern should overlap giving consistent coverage over surface.
4. Allow solvent to evaporate for 2 minutes before making bond. Apply even pressure along the two surfaces to ensure effective bond.



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