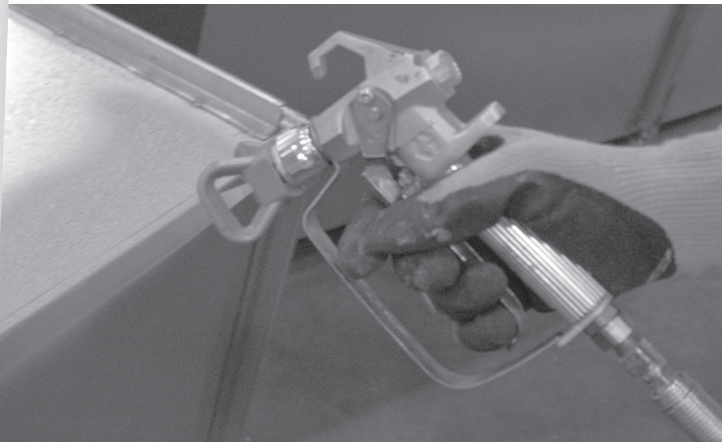


PROseal[®] Spray



Sprayable Water Based Duct Sealant

The Great PROseal Formula Is Now Sprayable

- Sprays Easily Using a Variety of Equipment
- Tremendous Labor Savings
- Indoor/Outdoor Grade
- For Applications up to 15" w.g.
- UL 181B Listed, UL Classified
- LEED[®] Compliant, meets all applicable SCAQMD standards
- Excellent UV, Flexibility, and Mold Resistant Properties
- Made in the U.S.A



ProSeal® Spray

Sprayable Water Based Duct Sealant

DESCRIPTION

PROseal Spray is a premium water based high-velocity duct sealant that can be applied using a wide range of sealant application equipment.

BASIC USE

To seal metal joints against air leaks in low, medium, and high pressure duct systems.

SPECIAL CHARACTERISTICS

- Sprays easily from a variety of equipment
- Tremendous labor savings
- Indoor/Outdoor grade
- For applications up to 15" w.g.
- UL 181B-M listed
- UL 723 classified
- LEED® Compliant, meets all applicable SCAQMD standards
- Excellent UV, Flexibility, and Mold Resistant Properties
- Remains flexible
- Excellent adhesion to metal
- Will not drip or sag
- Low shrinkage
- Non-Flammable
- Mild odor
- Conforms to requirements of NFPA 90A and 90B
- Paintable with latex based paint
- Manufactured by S.M.W.I.A. local 12

DIRECTIONS FOR USE

Description: PROseal Spray from Ductmate is a water based, UL Listed 181B-M spray grade duct sealant, designed for sealing joints and seams of sheet metal air ducts, and UL listed flexible duct.

Directions For Use: Do not thin. For best results store at room temperature at least 24 hours before applying. Surfaces should be clean, dry and free of any dirt, oil, grease, water or other foreign matter. Do not apply when rain or freezing temperatures will occur within 36 hours.

Spray Equipment Instructions: Follow spray equipment manufacturer's instructions when using spray equipment. For best results, use commercial-grade airless paint-sprayer utilizing spray tip with 2"- 4" fan pattern and minimum .021"-diameter orifice.

Clean Up: Use warm, soapy water to clean up sealant while it is still wet.

When Used In Conjunction With Sheet Metal: Apply by brush, hand, trowel or spray. PROseal Spray should be applied to duct connections according to all applicable SMACNA standards. Apply to the inside of female fittings and outside of male fittings. Assemble the joint.

Brush sealant over the assembled joint. Thoroughly cover joint and screws with a 2" to 3" wide band. Assembly should cure for 24-72 hours before pressure testing the system. Since field temperature/ humidity conditions may vary, longer set times may be required for specific installations. Apply at a rate of 50 sq. ft. per gallon (1/32" thick).

When Used in Conjunction With UL 181 Listed Flexible Air Ducts: Apply by brush a 1/16" (25 sq.ft. per gallon) coating and allow to dry a minimum of 24-72 hours. Since field temperature/humidity conditions may vary, longer set times may be required for specific installations. Use with mechanical fasteners per Air Duct installation instructions.

When Used In Conjunction With Duct Cover: Allow the sealant to cure fully before encapsulating duct ends with ProGuard, or any duct cover products. You may set the duct upright on a pallet and encapsulate just the top, allowing air to flow through the bottom until the sealant has cured.

LIMITED PRODUCT WARRANTY

Ductmate warrants that ProSeal® Spray, when properly installed and maintained, will be free from defects in material and workmanship, and will comply with all written specifications made by Ductmate at the time of sale. Ductmate's warranty shall run for a period of one year from the date of manufacture.

Warranty Limitation

The warranty stated above is in lieu of all other warranties, express or implied, including but not limited to the implied warranties of MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. Although Ductmate may have suggested the product, or provided written or oral advice to the Purchaser, it is the Purchaser's responsibility to test and determine the suitability of ProSeal® Spray for the intended use and purpose, and Purchaser and/or its customer assumes all risk and liability whatsoever regarding such suitability.

Limitation of Liability

In the event of a breach of the above warranty, Ductmate's sole obligation, and Purchaser's sole and exclusive remedy, shall be, at Ductmate's option, repair or replacement of any defective products, or refund of an applicable portion of the purchase price. Ductmate shall have no liability for costs of removal or reinstallation of the product. The Purchaser agrees that no other remedy, including but not limited to loss of profits, loss sales, injury to person or property, or any other special, incidental or consequential damages, shall be available to the Purchaser for any claim arising out of this Agreement, regardless of whether such claim is made in contract or in tort, including strict liability in tort. In no event will Ductmate be obligated to pay damages to the Purchaser in any amount exceeding the purchase price that the Purchaser paid to Ductmate for the allegedly defective product.

TECHNICAL INFORMATION

BASE:	Engineered Polymer Emulsion
COLOR:	Gray
TYPE:	Water Base
DENSITY:	11.3 ± .3 lbs per gallon
SOLID CONTENTS:	68% ± 3%
VISCOSITY:	80,000 cPs +/- 20,000 cPs
VOC CONTENT* ASTMD3690-05(13):	1.3 g/L
APPLICATION TEMPERATURE:	35°F to 110°F
SERVICE TEMPERATURE:	0°F to 220°F
STORAGE TEMPERATURE:	35°F to 110°F
DRY TO TOUCH:	1 hour (approximate)
CURE TIME:	24 to 72 hours + <i>Depending on humidity, application, and temperature</i>
FLASH POINT:	No flash to boiling
FLEXIBILITY ASTM D522 (1/8" Mandrel Bend):	Pass
MOLD RESISTANCE UL 181B Mold & Humidity Test:	Pass
FREEZE THAW STABILITY UL 181B:	5 cycles
ADHESION STRENGTH ASTM C794:	Bright Annealed Stainless Steel - 6.25 PLI
SAG/SLUMP ASTM D2202:	0
COVERAGE:	25 sq. ft./gal. at 1/16" 50 sq. ft./gal. at 1/32"
ODOR:	Mild (wet) None (dry)
SHELF LIFE:	1 year (unopened container)
CURED SEALANT:	Tough and permanently flexible
PACKAGING:	1/12 gallon tubes (25 tubes/case) 1 gallon pail (4 pails/case) 5 gallon pail 54 gallon drum

* Total VOCs after 14 days is between 0.5 and 5.0 mg/m³ measured as specified in the CDPH Standard Method v1.1

Caulking and Sealants
Control No.
SURFACE BURNING CHARACTERISTICS
PROseal
USC - Classification
Applied to Inorganic Reinforced Cement Board +
FHC 25/50

± Tested as applied in two 2 in. wide strips spaced 8 in. on center (covering 22.2% of the exposed test sample area) at a coverage rate of 25 ft²/Gallon.

CNC - Classification
Applied to Inorganic Reinforced Cement Board +
FHC 25/50

± Tested as applied in two 50 mm wide strips spaced 200 mm on center (covering 22% of the exposed test sample area) at a coverage rate of 0.61 to 0.73 m/L².

The FHC 25/50 "Fire Hazard Classification" indicates that the labeled material has a flame spread of 25 or less and a smoke developed of 50 or less as tested per UL723 or equivalent.



KEEP OUT OF REACH OF CHILDREN. Consult SDS (Safety Data Sheet) Before Using



Charleroi, PA
210 Fifth Street
Charleroi, PA 15022
724-258-0500

Lodi, CA
810 S. Cluff Avenue
Lodi, CA 95240-9141
209-333-4680

Additional Manufacturing and Warehousing in
Monongahela, PA and Tulsa, OK

1-800-245-3188 • www.ductmate.com

© Copyright Ductmate Industries, Inc. All rights reserved.



Ductmate Is A Proud Member Of The Following Organizations:



Distributed By: