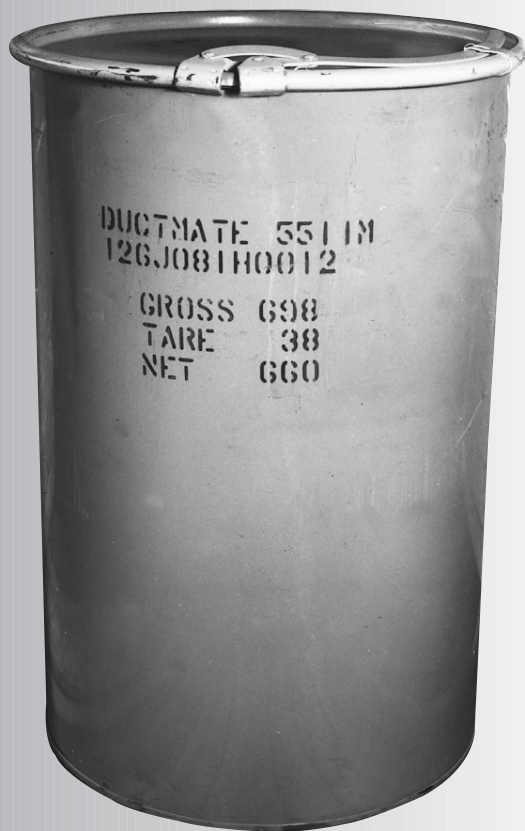




# 5511M Sealant



## Polymer Based Pumpable Sealant

**Exhibits excellent adhesion to most non-porous surfaces.**

- Airtight, watertight, flexible seal for metal-to-metal concealed joints
- Non-skinning, non-oxidizing product
- Ideal for sealing longitudinal seams.
- Capable of withstanding joint movement without cracking
- Indefinite shelf life



**DUCTMATE®**

**Industries, Inc.**

# 5511M Sealant

**Polymer Based  
Pumpable Sealant**

## DESCRIPTION

A non-skinning, non-drying synthetic polymer based pumpable sealant.

## BASIC USE

5511M was developed to provide an airtight, watertight, flexible seal for metal-to-metal concealed joints. As a non-skinning, non-drying sealant, 5511M has been specifically formulated for precise application to panel joints at the roll forming line.

## SPECIAL CHARACTERISTICS

Exhibits excellent adhesion to most non-porous surfaces.

A non-skinning, non-oxidizing product capable of withstanding joint movement without cracking.

Pumping consistency particularly efficient for leakproofing concealed metal joints.

## PRODUCT GUARANTEE

5511M Sealant is guaranteed against defective material.

## TECHNICAL INFORMATION

<b>% SOLIDS:</b>	90%
<b>COLOR:</b>	Off-White
<b>WEIGHT per GALLON:</b>	12.3 Pounds $\pm$ .3
<b>FLASH POINT:</b>	128°F Wet 212°F Dry Penske Martens CC (ASTM E-134)
<b>SHELF LIFE:</b>	Indefinite (unopened container)
<b>LIFE EXPECTANCY:</b>	20 years minimum
<b>SERVICE TEMPERATURE:</b>	-65°F to +200°F
<b>OIL MIGRATION:</b>	None (applied to galvanized steel and subjected to a temperature of 158°F for one week)
<b>FLEXIBILITY:</b>	No cracks when bent around a 1/4" mandrel after being subjected to 3 weeks at 75°F, 24 weeks at -40°F and 3 weeks at 158°F.
<b>ADHESION:</b>	Excellent to most non-porous surfaces.
<b>APPLICATION CONSISTENCY:</b>	Hand or power pump equipment
<b>SPECIFICATIONS:</b>	AAMA 809.2 NAAMM SS-la-68
<b>PACKAGING:</b>	55 U.S. Gallon Drums (208 liters) or 5 U.S. Gallon Pails (19 liters)



Ductmate 5511M Sealant applied to inorganic reinforced cement board.

Flame Spread 5 Fuel Contribution 0 Smoke Developed 0

1/4" thickness nom. bead; Flame spread: ignition 25 seconds; flame front 1.0 ft maximum; time to maximum spread 2:16; test duration 10 minutes



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