

D U C T M A T E

4-EVERhold™



**UNION
MADE IN THE
USA**

Water-Based Duct Liner Adhesive

Spray, Drip, Roto-bond and Manually Apply

- Fast tack-up
- Non-flammable
- Solvent free
- LEED® Compliant
- UL Classified
- Made in the USA by SMWIA Local 12

 **DUCTMATE®**
Industries, Inc.

4-EVERhold™

Water-Based Duct Liner Adhesive

DESCRIPTION AND USE

4-EVERhold is a versatile, easy-to-use, water-based duct liner adhesive. 4-EVERhold works effectively using a variety of application methods and dries faster than typical water-based adhesives to bond duct liner insulation with sheet metal.

4-EVERhold can be sprayed and dripped on coil lines, roll-applied through roto-bonders, sprayed off line, and manually rolled or brushed on.

SPECIAL CHARACTERISTICS

- Spray, drip, roto-bond and manually apply
- Fast tracking
- Non-flammable
- Solvent free
- LEED® Compliant
- UL Classified
- Made in the USA by SMWIA Local 12
- Wipes clean with water
- Moisture resistant
- Exceptional coverage

DIRECTIONS FOR USE

Apply through air-assisted spray system, on coil line or stand-alone; through automated drip-line; through automated roto-bonding; by manually brushing or rolling. Apply to either the galvanized steel or the open-cell duct liner insulation. All surfaces should be free from all dirt, oil and grease. For best results, adhesive should not be thinned.

SUGGESTED SPRAY EQUIPMENT

Fluid components should be made of stainless steel.
Binks No. 69 Gun with 66 x 66S nozzle.
Graco 700N with .070 orifice.
DeVilbiss JGA 502 Gun with 24-E cap and tip.



CAULKINGS AND SEALANTS SURFACE BURNING CHARACTERISTICS 52XF

USC - Classification
Applied to Inorganic Reinforced Cement Board +

FLAME SPREAD 0
SMOKE DEVELOPED 0

+ - Tested as applied in two 2 in. wide strips 8 in. on center covering 16 percent of the test sample area at a coverage rate of 400 sq. ft. per gallon.

CNC - Classification
Applied to Inorganic Reinforced Cement Board +

FLAME SPREAD 0
SMOKE DEVELOPED 0

+ - Tested as applied in two 5.08 cm wide strips 20.3cm on center covering 20.3 percent of the test sample area at a coverage rate of 9.8 sq. M/L.

PACKAGING INFORMATION

Part No.	Description	Quantity & Weights
4EVERhold1	1 Gal - White	4 - 1 Gal pails @ 37 lbs per case
4EVERhold5	5 Gal - White	1 - 5 Gal pail @ 45 lbs
4EVERhold54	54 Gal - White	1 - 54 Gal drum @ 494 lbs

TECHNICAL INFORMATION

BASE:	Synthetic Latex
COLOR:	White
TYPE:	Water
WEIGHT:	9.1 ± .3 lbs - gallon
SOLID CONTENTS:	55% ± 5%
VISCOSITY:	2,500 cP
APPLICATION TEMPERATURE:	40°F to 90°F
STORAGE TEMPERATURE:	40°F to 90°F
DRY TIME:	10 - 20 minutes, depending on temperature, humidity, and application thickness
FLAMMABILITY:	None
FLASH POINT:	No flash to boiling
COVERAGE:	Approximately 400 sg. ft./gal, depending on application technique
FREEZE THAW STABILITY:	1 cycle
SHELF LIFE:	1 Year (Unopened containers)
PACKAGING:	Available in 1, 5, and 54 gallons

LIMITED PRODUCT WARRANTY

Ductmate warrants that 4-EVERhold™, when properly installed and maintained, will be free from defects in material and workmanship, and will comply with all written specifications made by Ductmate at the time of sale. Ductmate's warranty shall run for a period of one year from the date of manufacture.

Warranty Limitation

The warranty stated above is in lieu of all other warranties, express or implied, including but not limited to the implied warranties of MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. Although Ductmate may have suggested the product, or provided written or oral advice to the Purchaser, it is the Purchaser's responsibility to test and determine the suitability of 4-EVERhold™, for the intended use and purpose, and Purchaser and/or its customer assumes all risk and liability whatsoever regarding such suitability.

Limitation of Liability

In the event of a breach of the above warranty, Ductmate's sole obligation, and Purchaser's sole and exclusive remedy, shall be, at Ductmate's option, repair or replacement of any defective products, or refund of an applicable portion of the purchase price. Ductmate shall have no liability for costs of removal or reinstallation of the product. The Purchaser agrees that no other remedy, including but not limited to loss of profits, loss sales, injury to person or property, or any other special, incidental or consequential damages, shall be available to the Purchaser for any claim arising out of this Agreement, regardless of whether such claim is made in contract or in tort, including strict liability in tort. In no event will Ductmate be obligated to pay damages to the Purchaser in any amount exceeding the purchase price that the Purchaser paid to Ductmate for the allegedly defective product.



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664-09/13