

Technical Evaluation Report

DIVISION: 23 08 00 - COMMISSIONING OF HVAC

TER-23-69579

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(Subject to Renew January 1, 2026 or next code cycle)

EVALUATION SUBJECT: CARRIER SPLIT UNITS (SIDE DISCHARGE)

REPORT HOLDER:

CARRIER ENTERPRISE OF FLORIDA 2000 PARKS OAKS AVE ORLANDO, FL 33428, USA (954) 247-2003 FL.CARRIERENTERPRISE.COM



SCOPE OF EVALUATION (compliance with the following codes):

THIS IS A STRUCTURAL (WIND) PERFORMANCE EVALUATION ONLY. NO ELECTRICAL OR TEMPERATURE PERFORMANCE RATINGS OR CERTIFICATIONS ARE OFFERED OR IMPLIED HEREIN.

UNDER NO CIRCUMSTANCE DOES THIS PERFORMANCE EVALUATION GUARANTEE, IMPLY, OR STATE PERFORMANCE OF THE UNIT IS MAINTAINED DURING OR AFTER A DESIGN EVENT.

This Product Evaluation Report is being issued in accordance with the requirements of the Florida Building Code Seventh Edition (2020) & Eighth Edition (2023) per ASCE 7, FBC Building Ch. 16, FBC Building Sections 104.11 & 1522.2, FBC Existing Building Sections 707.1 & 707.2, FBC Mechanical 301.15, FBC Residential M1202.1 & M1301.1, FS 471.025, and Broward County Administrative Provisions 107.3.4. This report is also in accordance with the International Building & Residential Codes (2012, 2015, 2018, & 2021). The product noted in this report has been tested and/or evaluated as summarized herein.

IN ACCORDANCE WITH THESE CODES EACH OF THESE REPORTS MUST BEAR THE ORIGINAL SIGNATURE & RAISED SEAL OR DIGITAL SEAL OF THE EVALUATING ENGINEER.

SUBSTANTIATING DATA:

Product Evaluation Documents

Substantiating documentation has been submitted to provide this TER and is summarized in the sections below.

Structural Engineering Calculations

Structural engineering calculations have been prepared which evaluate the product based on comparative and/or rational analysis to qualify the following design criteria:

- Max. allowable lateral & uplift wind pressures certified herein
- Max. allowable sliding forces, uplift forces, & overturning moments (see Unit Reactions from Wind Guide on last page)
- Tie-down configuration and anchor capacity for concrete, aluminum, and steel host substrates (host by others).
- · Unit panel wind pressure connection integrity

Calculation summary is included in this TER and appears herein.

LIMITATIONS & CONDITIONS OF USE:

Use of the product(s) listed herein shall be in strict accordance with this TER as noted herein and manufacturer-provided model specifications. Installation shall conform to the minimum standards stated in the referenced building code(s) in addition to the specifications and limitations stated herein. See herein for complete limitations & conditions of use.

OPTIONS:

This evaluation is valid for the models described herein. The critical unit designs have been determined and used in this evaluation. Any structural changes outside of the design as described herein would void this certification.

UNIT CASING MATERIALS:

1.14mm galvanized sheet steel ASTM A653 EDDS cold rolled steel for removable top panel. 1.14mm galvanized sheet steel ASTM A653 EDDS cold rolled steel for base pan. 0.86mm galvanized steel sheet ASTM A653 for side protector panels, secured with #10-16 sheet metal screws into top and base pan. Contact Report Holder for further unit construction information.



NOTE: THE GRAPHICAL DEPICTIONS IN THIS REPORT ARE FOR ILLUSTRATIVE PURPOSES ONLY AND MAY DIFFER IN APPEARANCE.

STRUCTURAL PERFORMANCE:

Models referenced herein are subject to the following design limitations:

Maximum-Rated ASD Wind Pressures*: ± 119 psf Lateral, 94 psf Uplift

- Required design wind pressures shall be determined according to the guide provided in the Appendix (see last page of this report) or on a site-specific basis in accordance with ASCE 7 and applicable sections of the building code(s) being referenced in accordance with ASD methodology.

- Required design wind pressures shall be less than or equal to the maximum pressures listed herein.

- *Maximum-Rated ASD Wind Pressures indicate the maximum pressures that all units listed herein are approved for. Valid for at-grade and rooftop applications. See limitations herein.

- Valid for use inside and outside the High-Velocity Hurricane Zone (HVHZ).
 Site-specific wind analysis may produce alternate limitations provided that
- the maximum-rated wind pressures stated herein are not exceeded.

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Width

MODEL INFORMATION

Unit	Unit Dimensions (in)				Unit	Unit Dimensions (in)		
Model Width		Depth	Height		Model	Width	Depth	Height
24AH-418	36.94	14.56	31.13		25HH-436	44.5	17.06	37.13
24AH-424	36.94	14.56	31.13		25HH-448	44.5	17.06	43.13
24AH-430	44.5	17.06	37.13		25HH-460	44.5	17.06	43.13
24AH-436	44.5	17.06	37.13		34SC*518W**3	36.94	14.56	31.13
24AH-448	44.5	17.06	37.13		34SC*524W**3	36.94	14.56	31.13
24AH-460	44.5	17.06	43.13		34SC*530W**3	44.5	17.06	37.13
25HH-418	36.94	14.56	25.13		34SC*536W**3	44.5	17.06	37.13
25HH-424	36.94	14.56	31.13		34SC*548W**3	44.5	17.06	43.13
25HH-430	44.5	17.06	37.13		34SC*560W**3	44.5	17.06	43.13

Note: All unit net weights shall be between 75 lb and 350 lb, typ. Model number characters marked by an asterisk (*) do not pertain to this structural certification and may be any combination of number and/or letters. Model information listed herein is based on information provided by the client. Unit appearance may vary. Please contact Report Holder for more information.

CABINETS & DIMENSIONS p₅ ത CB 8-0 Depth Height GJ ഹി Note: Image is not to scale and is for illustration purposes only. Actual units may differ slightly in appearance. (4) 1"x22ga GALV. ASTM A653 STEEL STRAP, (2) PER SIDE. STRAPS SHALL BE SECURELY TIGHTENED SNUG AGAINST UNIT, TYP. CONTROL COVER SEE DETAIL UNIT FRONT GRILLE STAND RAIL T SUPPORT ANGLE (BY OTHERS) SEE NOTE BELOW (BY OTHERS), STAND RAIL T (BY OTHERS), TYP MECHANICAL UNIT 1 MECHANICAL UNIT N.T.S FRONT ISOMETRIC NTS

(2) 1"x22da GALV. ASTM A653 STEEL STRAP, SHALL PASS OVER THE UNIT TO SUPPORT ANGLE

ON OPPOSITE SIDE

UNIT

FOOT

INTEGRATED

TIE-DOWN STRAP & ANCHOR

(3) #14 SMS AT

STRAPS END TO SIDE OF THE

SUPPORT ANGLE

CONTROL

COVER

ANCHOR PER

SCHEDULE

0

N.T.S

Note:

1. Miami Tech support angle part number CBCAB30K, CBCAB42K, under NOA #16-0601.01 or equivalent is permitted.

SUPPORT ANGLE (BY OTHERS) SEE NOTE BELOW

BACK ISOMETRIC

Louver panels that are not being contained 2. by straps or clips shall be reinforced with #10 410 SS screws; amount of screws required are dictated by panel integrity table. All panels shall be reinforced at the bottom part making sure that the screw joins the panel with the base pan.

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ELEVATION

UNIT COIL

PLASTIC MESH

UNIT BASE

SUPPORT ANGLE

SEE NOTE BELOW

(BY OTHERS)

PAN

PRODUCT INSTALLATION



Note: Unit shown for illustration purposes only.

Tie-Down Strap Schedule							
Max Lateral Pressure	Max Uplift Pressure	Strap Req'd?	Qty of Straps				
104 psf	81 psf	NO	N/A				
119 psf	93 psf	YES	4				

Note: Table applies to all unit models listed herein.

Tie-Down Strap Schedule Notes:

For scenarios in which straps are required: 1.

- a. Straps shall be wrapped as shown in the details herein. The straps shall be tightened to a snug fit around the unit.
- b. Straps shall be 1" min. width and 22 GA min. galvanized metal.
- Position straps 3" minimum inwards from unit corners. Wrap straps over the long sides of the unit as shown. (2) straps per side, (4) total. Straps shall be overlaid to form a thicker/stronger strap. See Details herein.
- d. Values shown in table are minimum specified. Using more/stronger straps is allowed at the installer's discretion.
- 2. For all at-grade installations, straps are not required.

Anchor to Host Structure Schedule (to Concrete Slab or Metal Host by Others)								
Max Lateral Pressure	Max Uplift Pressure Concrete Steel Aluminum							
50 psf	39 psf	А	N/A	N/A				
119 psf	94 psf	N/A	В	В				

Note: Table applies to all unit models listed herein.

Anchor Types to Host Structure (to Concrete Slab or Metal Host):

Directive: Position the corresponding anchor at all unit integrated feet, (6) anchors in total. Required for all unit installations.

A. (Concrete Slab) - 3/8" DeWalt Fastener Wedge-Bolt OT Anchor embedded 1 1/2" in 3,000 psi min. concrete. 6" from edge minimum. 6" spacing minimum.

B.(Metal Host) - 3/8" UNC SAE Grade 5 bolt min. 1/2" from edges with nut and 1" OD washers.

NA. - No anchors apply.

Panel Integrity Summary						
Panel	Max Applied Wind Pressure	Pressure Direction	Addtl Screws Needed (pcs)			
Top Panel	94 psf	Uplift	NONE			
Panel A	119 psf	Lateral	NONE			
Panel B	119 psf	Lateral	2			

Note: Table applies to all unit models listed herein.

TERMINOLOGY

The following abbreviations may appear in this report: "Addtl." for "additional", "AHJ" for "Authority Having Jurisdiction", "alum" for "aluminum", "ASCE" for "American Society of Civil Engineers", "ASD" for "Allowable Stress Design", "ASTM" for "American Society for Testing and Materials", "EA." for "each", "E.D." for edge distance", "EDDS" for "extra deep drawing steel", "e.g." for "exempli gratia" or "for example", "equiv." for "equivalent", "FBC" for "Florida Building Code", "FEA" for "Finite Element Analysis", "FLCA" for "Florida Certificate of Authorization", "FS" for "Florida Statutes", "Fu" for "ultimate tensile strength" or "ultimate tensile stress", "Fy" for "yield strength" or "yield stress" "GA" for "gauge", "GR." or "Gr." for "grade", "HVAC" for "heating, ventilation, and air conditioning", "HVHZ" for "High-Velocity Hurricane Zone", "i.e. " for "*id est*" or "in other words", "in" for "inch", "Ib" for "pound (force)", "max." for "maximum", "min." for "minimum", "mm" for "millimeter", "NTS" for "not to scale", "O.C. " for "on center", "OD" for "outer diameter", "pcf" for "pounds (force) per cubic foot", "PE" for "Professional Engineer", "qty" for "quantity", "SAE" for "Society of Automotive Engineering", "SMS" for "sheet metal screws", "SS" for "stainless steel", "TER" for "Technical Evaluation Report", "typ." for "typical", "ult" for "ultimate loads", "U.N.O." for "unless noted otherwise", "UTS" for "ultimate tensile strength" or "ultimate tensile stress", "WLL" for "working load limit", "w/o" for "without", "YS" for "yield strength" or "yield stress", "#" for "number", "&" for "and", and "Ø" for "diameter". Please visit <u>ecalc.io/glossary</u> for additional abbreviation clarifications.



Note: The term "Thru-Bolt" or through bolt, if used herein, refers to a bolt passing through the member(s) in contact and is fastened by a nut at the end opposite the screw head. Nut shall be equivalent to or exceed the strength of the bolt U.N.O. Nut shall be sized to accommodate the same nominal diameter as the bolt U.N.O. See diagram above-right for a sample thru-bolt configuration.

Note: For instances herein which list material specifications as "[material type] or stronger":

U.N.O. herein, the term "stronger" refers to a material with a UTS value equal to or greater than the UTS value of the stated material type. Consult appropriate literature for established material UTS values.

Note: Equivalent steel gauge thicknesses as used in this evaluation, U.N.O., are as follows: 22 GA (.030"), 20 GA (.036"), 18 GA (.048"), 16 GA (.060"), 14 GA (.075"), 12 GA (.098").

LIMITATIONS & CONDITIONS OF USE, CONTINUED

Use of this product shall be in strict accordance with this TER as noted herein. The supporting host structure shall be designed to resist all superimposed loads as determined by others on a site-specific basis as may be required by the authority having jurisdiction. Host structure conditions that are not accounted for in this product's respective anchor schedule shall be designed for on a site-specific basis by a registered Professional Engineer. No evaluation is offered for the host supporting structure by use of this document. Adjustment factors noted herein and the applicable building codes must be considered, where applicable. Product components shall be of the material(s) specified in the manufacturer-provided product specifications. All supporting components which are permanently installed shall be protected against corrosion, contamination, and other such damage at all times. All fasteners and anchors shall be installed in accordance with the applicable provisions specified herein in addition to the anchor/fastener manufacturers' published installation instructions. Fasteners must penetrate the supporting members such that the full length of the threaded portion is embedded within the main member.

All of the wind-resisting exterior panels (with accompanying retrofits) individually meet or exceed their capacity to resist the design wind loads as stated in the calculations as required by the codes and standards stated herein. Due to the indeterminate nature of these units, distortion, deflection, and material deformation cannot be accurately evaluated, but with the diaphragm action of external components and internal stiffeners, the base unit (with accompanying retrofits stated herein as applicable) has the capacity to withstand the design wind loads without detaching from the unit and becoming flying debris.

Survivability: Evaluation reports are valid for a newly installed unit and do not include certification of the product beyond a design event or if impacted by any debris. Inspections shall be implemented annually by the end user and after every named storm. All fasteners and cabinet components are to be verified, and all damaged, loose, corroded and/or broken fasteners and cabinet components shall be replaced to ensure structural integrity against hurricane wind forces. Contact this office for any reevaluation needs or as designated by the Authority Having Jurisdiction.

Durability: Components or component assemblies shall not deteriorate, crack, fail, or lose functionality due to galvanic corrosion or weathering. All supporting components which are permanently installed shall be protected against corrosion, contamination, and other such damage at all times. Each component or component assembly shall be supported and oriented in its intended installation position. All exposed plastic components shall be certified to resist sunlight exposure as specified by ASTM B117, or ASTM G155 in Broward or Miami-Dade counties.

Extent of Certification: Certification pertains to the overall structural integrity of the unit components listed within the evaluation as required by code, subject to the limitations and criteria stated herein. Operability during or after a design event is not included in this certification. Water infiltration is outside the bounds of this certification. No other certifications are intended other than as described herein. This evaluation alone does not offer any evaluation for large missile impact debris or cyclic wind requirements unless specifically stated herein.

Proj. #	Remarks	Ву	Checked	Date	Proj. #	Remarks	Ву	Checked	Date
16-3190.3	Initial Issue	LAO	FLB	08/23/17	20-33349	Add Models	ANC	EPR	09/07/22
20-33349	2020 FBC Update	ССВ	RWN	12/16/20	23-69579	2023 FBC Update	MRT	ER/RN	01/11/24

APPENDIX A: DESIGN WIND PRESSURE GUIDE

Max. Ult. Wind Speed	Max. MRH (Roof	Exposure Category	Required Design Wind Pressures (ASD)		
(Vutt)	Height)	category	Lateral Pressure	Uplift Pressure	
	At-Grade	C	± 26 psf	O* psf	
	(0 ft)	D	± 31 psf	O* psf	
140 mmh	100 ft	C	± 63 psf	50 psf	
140 mph	10010	D	± 71 psf	56 psf	
	200 ft	C	± 72 psf	57 psf	
	200 11	D	± 80 psf	63 psf	
175 mph	At-Grade	C	± 40 psf	O* psf	
	(0 ft)	D	± 49 psf	O* psf	
	100 ft	C	± 98 psf	77 psf	
	100 10	D	± 111 psf	87 psf	
	200 ft	C	± 113 psf	89 psf	
	200 11	Ð	± 124 psf	98 psf	
186 mph	At-Grade	C	± 46 psf	O* psf	
	(0 ft)	D	± 54 psf	O* psf	
	100 ft	С	± 111 psf	87 psf	
	10010	Ð	± 125 psf	99 psf	
	200 ft	e	± 127 psf	100 psf	
	20010	Ð	± 140 psf	111 psf	

100 psf

Note: Any table values with the format shown left, if present, indicate design wind pressures and site conditions that are <u>not approved for use</u> by this evaluation. Seek additional engineering or contact this firm for design solutions.

UNIT REACTIONS FROM WIND GUIDE

DIRECTIVE: This guide is intended for use by a design professional. Design parameters shall abide all specifications and limitations stated in this report. Design professional shall consider all forces, including seismic and snow loads, per the governing building code. Unit reactions obtained from this guide shall be verified by a registered Professional Engineer. Reactions are applicable for unit-to-host connections only. Sample calculations are provided below.
Design Parameters:



- 1. Sliding Force, L = P_lat x W x H
- = $(120 \text{ psf}) \times (48 \text{ in}) \times (42 \text{ in}) \times (1 \text{ in}^2 / 144 \text{ ft}^2) = 1680 \text{ lb}$
- Uplift Force, U = P_up x W x D
- = (95 psf) x (48 in) x (36 in) x (1 in²/144 ft²) = **1140 lb**
- 3. Total Tension per Long Side =
 - = (L x H/2 + U x sd/2 Wt x 0.6 x sd/2) / sd
 - = ((1680 lb x 42/2 in) + (1140 lb x 24/2 in) (250 lb x 0.6 x 24/2 in)) / 24 in = **1965 lb**

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DIRECTIVE: This design pressure guide is for reference only and shall be approved for use by the Authority Having Jurisdiction (AHJ). If the design pressures listed in this guide are not used, required design pressures shall be calculated separately. For site-specific scenarios classified as Exposure Category B, the required design pressures stated for Exposure Category C in the above guide shall be used or design pressures shall be calculated separately. For heights and parameters beyond the parameters listed in this guide, visit our Online Calculator via the website link (<u>https://ecalc.io/forces</u>) or QR Code below, or obtain calculations separately by others.

The required ASD design pressures listed in this guide were calculated per the table's listed corresponding site conditions. The project design professional or permitting contractor shall verify that the site-specific conditions are equal to or less than the approved design parameters listed in the guide. Per the note below table: any values shown as "XX psf", indicate wind pressures and corresponding site conditions that are **not valid for use** with this evaluation (exceeds the max. rated pressures).

*Note: Per the codes and standards referenced herein, uplift is not required for mechanical equipment at-grade. If uplift at-grade is required by the AHJ, contact this firm for a site-specific evaluation.

At-Grade (0 ft MRH) Required Design Pressures:

- ASCE 7 "Design Wind Loads: Other Structures"
- Structure Shape = Square, flat terrain
- Height of structure (unit + stand or curb, if used) = 6 ft max.
- Width of unit = 1 ft min., Depth of unit = 11 in min.

Rooftop (>15 ft MRH) Required Design Pressures:

- ASCE 7 "Design Wind Loads: Other Structures: Rooftop Structures and Equipment for Buildings"
- Structure Shape = Square, flat terrain
- z = up to 7 ft, where $z = height of stand or curb + <math>\frac{1}{2}$ unit height
- Lateral $GC_f = 1.90$; Uplift $GC_f = 1.50$

1. Sliding Force, L = P_lat x D x H

2. Uplift Force, U = P_up x W x D

3. Total Tension per Short Side =

= $(120 \text{ psf}) \times (36 \text{ in}) \times (42 \text{ in}) \times (1 \text{ in}^2 / 144 \text{ ft}^2)$ = **1260 lb**

= (95 psf) x (48 in) x (36 in) x (1 in²/ 144 ft²) = 1140 lb

(250 lb x 0.6 x 48/2 in)) / 48 in = 1046 lb

= (L x H/2 + U x sw/2 - Wt x 0.6 x sw/2) / sw

= ((1260 lb x 42/2 in) + (1140 lb x 48/2 in) -

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